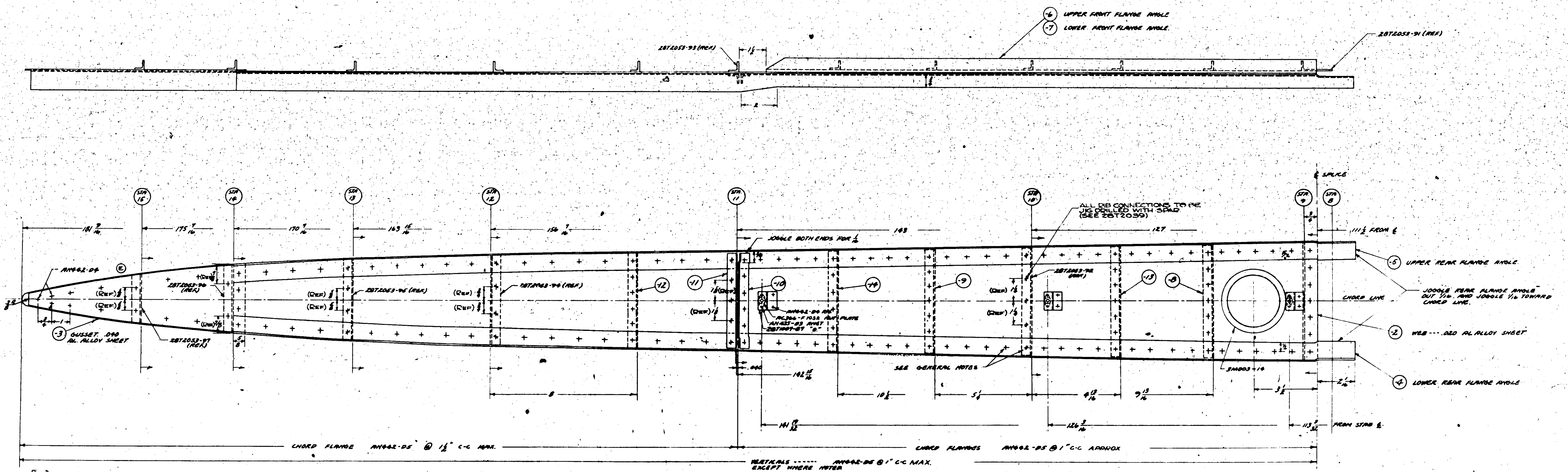

SEC. AT STA 15.
SEC. AT STA 14
SEC. AT STA 13.
SEC. AT STA 12.
SEC. AT STA 11.
SEC. AT STA. 10.
SECTION THRU SPLICE LOOKING OUTBOARD


-6 UPPER FRONT FLANGE ANGLE
-7 LOWER FRONT FLANGE ANGLE
28T2053-91 (REF)
ALL DB CONNECTIONS TO BE JIG DRILLED WITH SPAR (SEE 28T2039)
JOGGLE BOTH ENDS FOR 1/16
℄ SPLICE
-5 UPPER REAR FLANGE ANGLE
JOGGLE REAR FLANGE ANGLE OUT 1/16 AND JOGGLE 1/16 TOWARD CHORD LINE
CHORD LINE
-2 WEB .020 AL ALLOY SHEET
-4 LOWER REAR FLANGE ANGLE
-3 GUSSET .040 AL. ALLOY SHEET
SEE GENERAL NOTES
FROM STA 6
CHORD FLANGE AN442-D5 @ 1 1/2" C-C MAX.
CHORD FLANGES AN442-D5 @ 1" C-C APPROX
VERTICALS AN442-D6 @ 1" C-C MAX.
EXCEPT WHERE NOTED

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